1965. No. 34 **[NC]**

FACTORIES

Commencement No. 4 Order (Northern Ireland) 1965

ORDER, DATED 19TH FEBRUARY, 1965, MADE BY THE MINISTER OF HEALTH AND SOCIAL SERVICES UNDER THE FACTORIES ACT (NORTHERN IRELAND) 1959.

Whereas it is provided by section 35(2) of the Factories Act (Northern Ireland) 1959(a) (hereinafter referred to as "the Act") that the provisions of the Act, other than sections 23 and 35, shall come into operation on such day or days as the Minister of Health and Social Services may by order appoint:

Now, therefore, I, the Right Honourable William James Morgan, Minister of Health and Social Services for Northern Ireland, in pursuance of the said section 35(2) and of all other powers enabling me in that behalf, hereby make the following Order:—

1. Section 8(1) and (2) (Steam Boilers) of the Act shall come into operation on the 22nd day of March, 1965.

2. This Order may be cited as the Factories (Commencement No. 4) Order (Northern Ireland) 1965.

Given under my hand at Stormont this 19th day of February, 1965.

Wm. J. Morgan,
Minister of Health and Social Services for Northern Ireland.

1965. No. 35 **[C]**

FACTORIES

Examination of Steam Boilers

REGULATIONS, DATED 19TH FEBRUARY, 1965, MADE BY THE MINISTRY OF HEALTH AND SOCIAL SERVICES UNDER THE FACTORIES ACTS (NORTHERN IRELAND) 1938 TO 1959.

The Ministry of Health and Social Services for Northern Ireland in exercise of the powers conferred by section 30(6) and (7) of the Factories Act (Northern Ireland) 1938(b) as amended by section 8(1) of the Factories Act (Northern Ireland) 1959(c) and of all other powers in that behalf, hereby makes the following special Regulations:—

(a) 1959. c. 16.
(b) 2 Geo. 6. c. 23 (N.I.).
(c) 1959. c. 16.

Citation and commencement

1. These Regulations may be cited as the Examination of Steam Boilers Regulations (Northern Ireland) 1965 and shall come into operation on 22nd March, 1965. Provided that as respects any steam boiler that was thoroughly examined by a competent person before the coming into operation of these Regulations they shall not apply until its first examination thereafter; so, however, that the interval between the said two examinations shall not in the case of any boiler exceed the relevant period prescribed by Regulation 4 or, in the case of a boiler as respects which an exemption order was in force immediately before the coming into operation of these Regulations, such greater period as may be specified in the exemption order.

Interpretation

2. In these Regulations

"excepted boiler" means a boiler belonging to or exclusively used in the service of Her Majesty or belonging to and used by the United Kingdom Atomic Energy Authority or the boiler of any ship or of any locomotive which belongs to and is used by any railway company;

"exemption order" means an order made, or having effect as if made, under section 8(3) of the Factories Act (Northern Ireland) 1959;

"factory" means a factory as defined in section 157 of the principal Act or any place to which the provisions of Part II of that Act with respect to steam boilers are applied by any of the following provisions of that Act, that is to say, section 107(1) (which relates to electrical stations), section 108 (which relates to institutions), section 109(1) and (2) (which relates to certain dock premises and certain warehouses), section 111 (which relates to building operations) and section 112 (which relates to works of engineering construction);

"the principal Act" means the Factories Act (Northern Ireland) 1938;

"section 30" means section 30 of the principal Act as amended by section 8 of the Factories Act (Northern Ireland) 1959;

"steam boiler" does not include any excepted boiler but save as aforesaid means any closed vessel in which for any purpose steam is generated under pressure greater than atmospheric pressure, and includes any economiser used to heat water being fed to any such vessel, and any superheater used for heating steam, and any reference to a steam boiler shall include a reference to all its fittings and attachments.

Manner of examination

3.—(1) The manner in which a steam boiler shall be examined as required by section 30(6)—

(*a*) before it is used in any factory; and

(*b*) thereafter before the expiry of each of the relevant periods prescribed by Regulation 4 or 5,

shall be the manner specified in this Regulation.

(2) In the first place, the boiler shall be thoroughly examined by a competent person when it is cold after the interior and exterior have been prepared in the manner described in the Schedule to these Regulations, and secondly, except in the case of an economiser or superheater, the boiler shall be thoroughly examined by a competent person when it is under normal steam pressure, and each part of the examination may be made by a different person. The examination under steam pressure shall be made on the first occasion when steam is raised after the examination of the boiler