

#### 21st Senior Officials Meeting (SOM)

16-17 March 2017, Sapphire Ballroom (3<sup>rd</sup> FL.), Lotte Hotel, Seoul

#### **PROGRAMME**

Day 1: Thursday, 16 March 2017

09:00 - 09:30	Registration
09:30 - 09:50	1. Opening Session
	• Opening Remarks by Mr. Kilaparti Ramakrishna, Director, UNESCAP East and North-East Asia Office
	Welcoming Remarks by the host government
09:50 - 10:00	2. Election of officers
	3. Adoption of agenda
10:00 - 11:15	4. Policy issues for sustainable development in North-East Asia
	Statements by delegations of the member States.
	[Presentation] SDGs and the Role of Environment Statistics: Outcome of the Subregional Workshop on Environmental Statistics, ESCAP Statistics Division
11:15 - 11:35	Tea Break
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11:35 - 13:00	5. Review of program planning and implementation  a) Transboundary Air Pollution  b) Nature Conservation in Transboundary Areas  c) Marine Protected Areas  d) Low Carbon Cities  e) Desertification and Land Degradation  Short presentations to be made by the Secretariat and partner institutions for each programme area, followed by interventions from delegations of member States.

16:20 - 17:30	5. Review of program planning and implementation (Cont'd)	
18:00 - 20:00	Dinner	
Day 2: Friday, 17 March 2017		
09:30 - 10:30	6. New NEASPEC programmes and activities	
	Member States, the Secretariat and UN and international organizations present proposals for new activities to be conducted under NEASPEC. Each proposal will be introduced with a presentation followed by discussions.	
10:30 - 11:45	7. Review of the Core Fund	
	The session will review the state of the core/project funds and discuss budget plan.	
11:45 - 12:00	8. & 9. Venue, date, provisional agenda of the SOM-22, and Other Issues	
12:00 - 12:30	Tea Break (preparation of meeting report by the Secretariat)	
12:30 - 13:30	10. Adoption of the conclusions and recommendations of the Meeting/	
	Closing Session	

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