

**Third Meeting of the Expert Group on  
Disaster-related Statistics in Asia and the Pacific  
Country Consultation  
28 October 2015  
United Nations Conference Centre, ESCAP, Bangkok**

***Tentative Programme<sup>1</sup>***

<b>Items</b>	
14:00 – 14:15	<b>Opening</b> <ul style="list-style-type: none"> <li>• Opening:</li> <li>• Welcoming remarks: <ul style="list-style-type: none"> <li>○ Puji Pujiono, ESCAP Regional Adviser on DRR</li> <li>○ Dr. Agus Wibowo, Co-Chair, Expert Group on Disaster Statistics</li> </ul> </li> <li>• Overview of objectives and programme for the meeting</li> <li>• Introduction of participants</li> </ul>
14:15 – 15:00	<b>Overview of Expert Group Meeting's agenda</b> <u>Objective: Better understanding of the goals and objectives of the meeting</u> <i>Presentations:</i> <ol style="list-style-type: none"> <li>1. Overview of meeting's goals, objectives and agenda</li> <li>2. Plan of work</li> </ol> <i>Discussion:</i> Framing of the outcome document / results
15:00 – 15:15	Coffee Break
15:15 – 17:00	<b>Consolidation of survey results on current practices in Asia and the Pacific by task groups</b> <u>Objective: Better organisation of the survey result and ready preparation to the expert group</u>  <i>Group discussion :</i> Task Groups' discussion with country representatives <ul style="list-style-type: none"> <li>• Definitions and classifications of disaster occurrence (Indonesia)</li> <li>• Methodology for defining temporal and geographical expanse of disasters (Bhutan)</li> <li>• Definitions and classifications of disaster direct impacts (the Philippines)</li> </ul> <i>Discussion:</i> Highlight of the survey and key points for Expert Group Meeting presentation

<sup>1</sup> Indicated speakers are subject to confirmation.

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